

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date: 10.03.09	Job No.: ENG0106MAR	ADR Yes/No: Y	ADR Date: 10.03.09	ECN #: 10- 531
Product No.: D205-770		Created By: RF	Approved By: <u> </u>	
Product Name: Replacement Engine Mount		Checked By: <u> </u>	General Manager Approval: <u>MA</u>	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/JLM	
Production Document Control	N		
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC/DD	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	N		
Marketing	N		
Customer Order Processing	N		

Reason for Change:	Per NCR09-111
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Documents Affected:
D3684 Rev. D
D3685 Rev. D
D3686 Rev. D
D3691 Rev. D
MDL-D205-770 Rev. E

PARTS MUST COMPLY **PREVIOUS PARTS SATISFACTORY**

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SW	Overseas Aircraft Support	
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	RF	MDL-D205-770 Rev. E	<i>RF for RF 10/03/15</i>
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE) Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		<i>10/03/15 70</i>
11	Update Blue/Pink/DSI Folder and Electronic Files	N			
12	Update Controlled PDF Files	Y	KJ		<i>10/03/15 90</i>
13	Update Document Record (DR)	Y	KJ	<i>Rev C</i>	<i>10/03/15 90</i>
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	003 Update to change 002 (D205-770-011)-I	<i>10/03/15 90</i>
19	Create / Update PPP's	Y	KJ	I	<i>10/03/15 90</i>
20	Update Document Control Database / Laminated Dwgs	Y	KJ		<i>N/A 90</i>
21	Update Grey Project / Electronic Binder PDF Files	N			
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>10/03/15 90</i>
23					
24					

Description / Action:	<i>Move to Rev D.</i>
Update above D-parts estimate per current revision.	<input checked="" type="checkbox"/>
Update D3691-1 CNC program per current revision.	<input checked="" type="checkbox"/>
Rework D3691-1 in stock and as well as all D3691-1 used in D3684-041, D3684-043, D3684-045, D3684-047, D3684-049, D3685-041, D3686-041 and D205-770-011 per D3691, D3684, D3685 and D3686 current revision.	<input checked="" type="checkbox"/>
All modified D205-770-011 kits and all future D205-770-011 kits at CHG 002 003	<i>1st 1st school</i>

ECN Verified & Complete: _____

Date: _____

L Lacelle

From: David Shepherd [dshepherd@dart Aero.com]
Sent: March 16, 2010 8:16 PM
To: 'Jean-Luc Menard'
Cc: 'Linda Lacelle (Linda Lacelle)'
Subject: RE: Engine Mounts

JL,

Yes ... Roberto and I have discussed this, and it is acceptable.

David

-----Original Message-----

From: Jean-Luc Menard [mailto:jmenard@dart Aero.com]
Sent: Tuesday, March 16, 2010 6:27 AM
To: David Shepherd (David Shepherd)
Cc: Linda Lacelle (Linda Lacelle)
Subject: Engine Mounts

Hi David,

On the ECN we received it says to re-work the D3691's, the dwg calls for 2.00" thread length.

If we turn the parts to the new overall length, the threads will be 1.875" long. Is this acceptable?

Let me know,

JLM

Jean-Luc Menard

Production Engineering Coordinator

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Canada K6A 1K7

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